

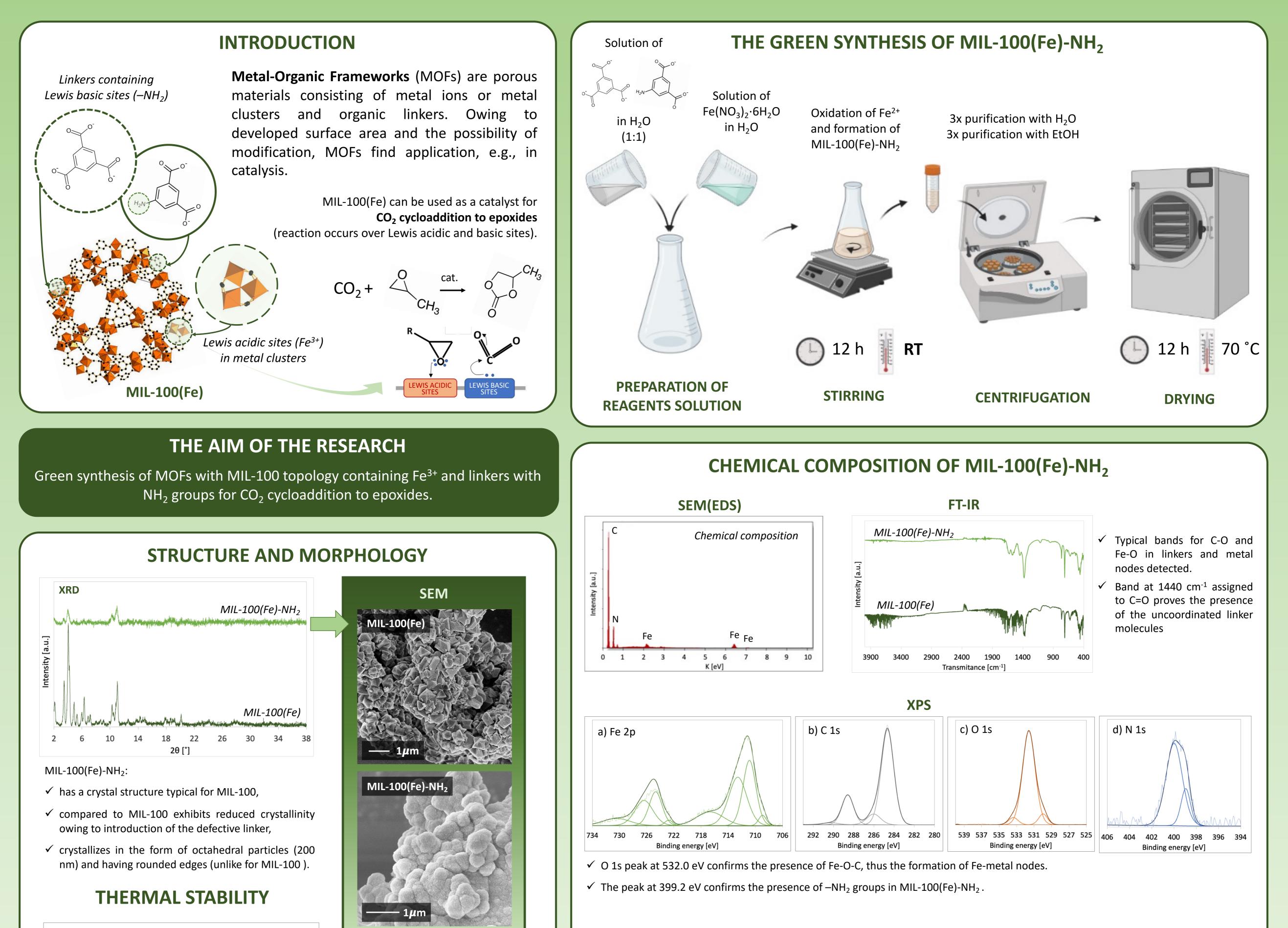
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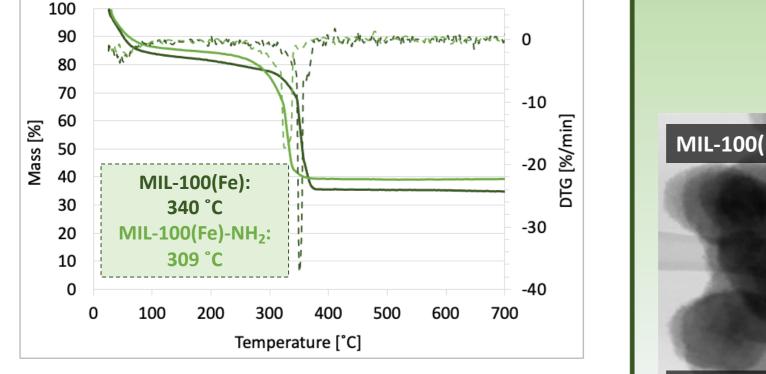
Green synthesis of multifunctional MIL-100 for CO₂ cycloaddition to epoxides

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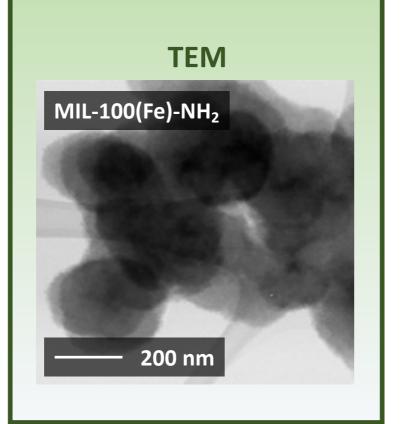
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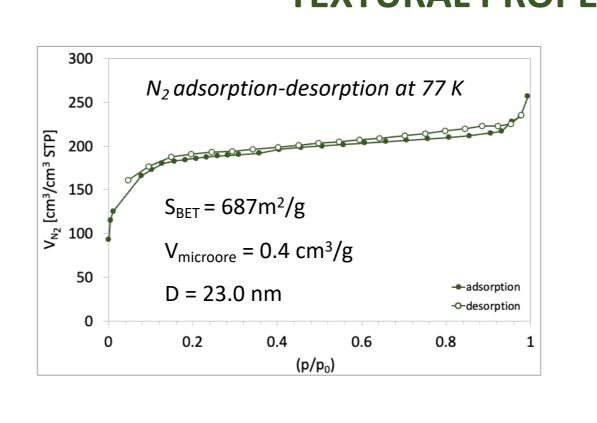
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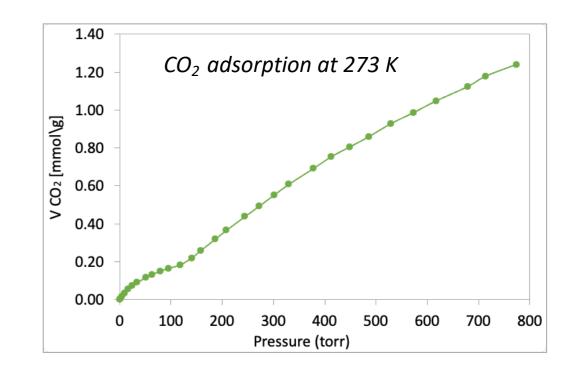


Reduced thermal stability of MIL-100(Fe)-NH₂ is caused by the presence of defective linkers.





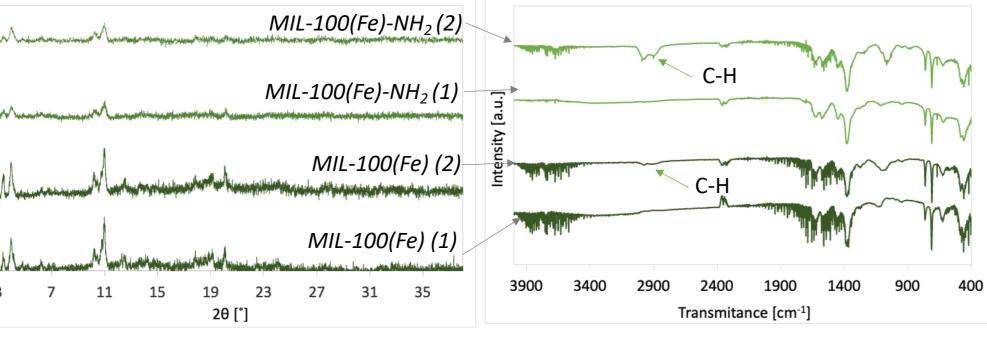
TEXTURAL PROPERTIES OF MIL-100(Fe)-NH₂



APPLICATION OF MIL-101(Fe)-NH₂ IN CYCLOADDITION CO₂ TO EPOXIDES

CO ₂ + _	$\xrightarrow{\text{cat.}}$
CYCLOADDITION CO₂ TO EPOXIDES	
CATALYST	YIELD [%]
Synthesis of propylene carbonate [PC] (1)	
MIL-100(Fe)	61
MIL-100(Fe)-NH ₂	70
Synthesis of styrene carbonate [SC] (2)	
MIL-100(Fe)	87
MIL-100(Fe)-NH ₂	>99

Reagent: 18 mmol, TBABr: 0,9 mmol, mass of catalyst: 50 mg; T = 60°C, p = 3 bars, t = 5 h(1), 24h(2) XRD and FTIR of MIL-100(Fe) and MIL-100(Fe)-NH₂
spent in CO₂ cycloaddition to propylene oxide.



✓ The presence of NH₂ moieties in the structure increases the activity in the PC and SC synthesis.
 ✓ MIL-100(Fe)-NH₂ and MIL-100(Fe) preserve their crystal structure after the catalytic reaction.

✓ After PC synthesis MIL-100(Fe)-NH₂ and MIL-100(Fe) are easily purified (regenerated).

✓ Residues of reagents are present on MIL-100(Fe)-NH₂ and MIL-100(Fe) after the synthesis o SC (detected by band assigned to C-H stretching vibrations).

CONCLUSIONS

- ✓ MIL-100(Fe)-NH₂ was successfully obtained via the green synthesis carried out at room temperature, atmospheric pressure and in an aqueous solution, which was confirmed using X-ray diffraction.
- ✓ MIL-100(Fe)-NH₂ crystals have octahedron shape with rounded edges.
- ✓ The MIL-100(Fe)-NH₂ material has a well-developed specific surface area and good N₂ and CO₂ sorption capacity.
- ✓ The obtained material consisted of Fe, C, O, N; the presence of the -NH₂ groups was confirmed by XPS.
- ✓ The presence of $-NH_2$ in the MIL-100(Fe)-NH₂ increases its catalytic activity in both PC and SC synthesis.
- ✓ After catalytic reactions, the materials preserved their crystal structure.

